Marketing Mail Multi-Mail and Flex Guidelines and Specifications

Minimum Quantity per Version	4,000 copies
Maximum Quantity per Title	750,000*
	*Quantities over 750,000 through optimization analysis
Minimum Basis Weight	60lb coated cover or 50lb for self-cover
Minimum Thickness	.0375"
Maximum Weight	16 ounces
Qualifying Trim Sizes/Dimensions	Spine to Face range: 7" to 9"
	Head to Foot range: 9" to 11"
Other Key Qualifications and Considerations	Cover tip-ons are allowed — approval prior to participation
	 Must be applied on press or offline (This is an additional manufacturing process; therefore, extra spoilage is required.)
	BRC stock is required if Tip is the address carrier
	USPS Enterprise Payment System (EPS) Debit required
	Mail Anywhere permit is required
	All messaging must be carried on the mail files
	Inkjet areas must comply with Quad templates
	Data Management Instructions (DMI) are due on the mail file due date
	All scheduled milestones are in Central Standard Time and are critical to the success of each mailing. Client may forfeit the opportunity to participate if any deadlines are missed.



Periodical Multi-Mail and Flex Guidelines and Specifications

Minimum Quantity per Version	4,000 copies for Multi-Mail
	750 copies for Flex
Maximum Quantity per Title	1,000,000 copies*
	*Quantities over 1,000,000 through optimization analysis
Maximum Version Count	10 versions for national distribution
	Unlimited if regional versions
Minimum Basis Weight	60lb coated cover
Minimum Thickness	.0375"
Maximum weight	20 ounces
Qualifying Trim Sizes/Dimensions	Spine to Face range: 7" to 9"
	Head to Foot range: 9" to 11"
Other Key Qualifications and Considerations	Periodical Titles with Ride-A-Longs bound in need to be approved by Quad prior to participation
	Supplemental (back-issue) mailed separately from main mailing will mail in the Flex program
	USPS Enterprise Payment System (EPS) Debit required
	Mail Anywhere permit is required
	All messaging must be carried on the mail files
	Inkjet areas must comply with Quad templates
	Data Management Instructions (DMI), with verified ad %, are due on the mail file due date
	All scheduled milestones are in Central Standard Time and are critical to the success of each mailing. Client may forfeit the opportunity to participate if any deadlines are missed.

